

colorplas.

10 Golden Rules



10 golden rules of moulding with polyester resins

1. Workshop temperature – aim for 20°C to 25°C
2. Humidity – ideally 45% to 70% RH
3. Use catalyst recommended by resin supplier
4. Catalyst addition always between 1.5% and 2.0% for gel coats
5. Catalyst always between 1% and 2% on resins
6. Allow drum 2 days, and IBC's 5 days to reach workshop temperature
7. Ensure moulds and all materials reach workshop temperature before use
8. Ensure written procedures are available and always followed
9. Maintain a high standard above house-keeping
10. Follow all of the above